Investigation of the corrosion behavior of carbon steel with a protective superhydrophobic coating by impedance spectroscopy method

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Abstract

The impedance spectra of a steel electrode with a superhydrophobic coating obtained at the corrosion potential E_{cor} in solutions of NaCl (50 g/L) and NACE (0.25 g/L CH₃COOH, 5 g/L NaCl, pH=3.6) in the absence and presence of 400 mg/L H₂S are analyzed. Frequency impedance spectra were recorded after 15 minutes of exposure in the working solution and every day for 168 hours without removing electrode from the solution. Three equivalent circuits are considered that model the processes occurring on the electrode at the corrosion potential. The most acceptable circuit is one that is characterized by smaller deviations of the calculated impedance values from the experimental ones. It is a parallel connection of four circuits: electrical double layer capacitance C_{dl} ; a series combination of resistance R_c and diffusion impedance Z_d simulating the cathodic process; anodic reaction resistance R_a ; a series combination of R_1 and C_1 (the elements R_a , R_1 , C_1 model the anodic process). This equivalent circuit can describe impedance spectra with three time constants, which are observed in some cases experimentally. Calculation of corrosion rates in the studied media using impedance data showed that in the NACE environment in the presence of H₂S after 24 hours of exposure, the corrosion rate is 40% lower, and after 168 hours, 2.3 times higher than in the absence of H₂S. These results are in qualitative agreement with those obtained by the method of polarization curves. The observed changes in the parameters of the equivalent circuit with time are mainly associated with the influence of two processes – gradual degradation of the hydrophobic coating and the growth of a protective film of corrosion products.

Keywords: steel, superhydrophobic coating, corrosion rate, solution, hydrogen sulfide, impedance spectroscopy, equivalent circuit.

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1. Introduction

Over the past two decades, intensive research is carried out on the protection of metals against corrosion by means of hydrophobic and superhydrophobic coatings (SHPC). It is

known that for the formation of superhydrophobic coatings on metals, it is necessary to create a multimodal surface roughness, followed by the application of materials with low surface energy. The latter are organic silanes, fluorocarbons, fatty acids or fatty amines with a long hydrocarbon chain. Various methods are used to create surface roughness, such as chemical etching [1], chemical vapor deposition [2], nanosecond laser surface treatment [3], template methods [4], *etc*. Multilevel roughness contributes to the trapping of air bubbles, which prevent the access of the liquid medium to the metal surface and cause a high contact angle θ_c ($\theta_c > 150^\circ$). Nevertheless, hydrophobic and superhydrophobic coatings do not completely exclude metal contact with the electrolyte solution. It is believed that they have pores, or the so-called areas of the wetted surface, the total share of which can reach 10% [5, 6].

In most cases, when assessing the protective ability of hydrophobic and superhydrophobic films, many authors, as a rule, neglect the data of direct corrosion tests. Evaluation is usually done by measuring the polarization curves and determining the corrosion rate i_{cor} by extrapolating their Tafel sections to the corrosion potential. Or the method of impedance spectroscopy is used and i_{cor} is calculated using the value of the polarization resistance R_p in accordance with the Stern–Geary equation:

$$i_{\rm cor} = \frac{b_{\rm a}b_{\rm c}}{2.303(b_{\rm a} + b_{\rm c})} \cdot \frac{1}{R_{\rm p}}$$
(1)

where b_a and b_c are the Tafel slope coefficients of the anodic and cathodic branches of the polarization curves. However, as can be seen, in this case the values of the slope coefficients of the Tafel sections of the polarization curves are also necessary.

The protective efficacy of SHPC on metals is most often studied in neutral chloride media. The method of polarization curves was used to study the corrosion rate of carbon steel in the presence of superhydrophobic coatings based on fluoroxysilane in solutions of NaCl (50 g/L) [7] and NACE [8] in the absence and presence of 400 mg/L H₂S in both cases. In the NACE environment, during 96 hours of electrode exposure in the presence of H₂S, the corrosion rate of steel was 25% lower than in the absence of H₂S, after 120 hours it was already 25% higher and continued to increase over time. In NaCl solution for 48 hours in the presence of H₂S, the corrosion rate of steel was 15–20% higher than in the absence of H₂S, after 72 and 96 hours the corrosion rate values were practically the same. Corrosion potentials shifted to the region of more negative values over time. The observed features are explained by the formation of a protective sulfide film of corrosion products on the surface and in wetted areas.

The aim of this work is to study the corrosive behavior of carbon steel in the presence of a superhydrophobic coating in the above media using impedance spectroscopy.

2. Experimental

The corrosion behavior of St3 carbon steel (chemical composition, mass %: C – 0.20; Mn – 0.50; Si - 0.15; P - 0.04; S - 0.05; Cr - 0.30; Ni - 0.20; Cu - 0.20; Fe - 98.36) with a superhydrophobic coating was studied in NaCl (50 g/L) and NACE (0.25 g/L CH₃COOH, 5 g/L NaCl, pH=3.6) solutions in the absence and presence of 400 mg/L H₂S. The superhydrophobic coating was applied in the Laboratory of Surface Forces at the Institute of Physical Chemistry and Electrochemistry, Russian Academy of Sciences, to samples pressed into a fluoroplastic frame with a working surface area close to 0.5 cm². To obtain a coating, the working surface was textured with a nanosecond IR laser with the following laser processing parameters: pulse duration 50 ns, pulse frequency 20 kHz, peak pulse power 0.95 mJ, linear laser beam rate 50 mm/s, scanning density 150 lines per mm. Immediately after texturing with the indicated parameters, the surface showed super hydrophilic properties – a drop of water when it touched such a surface instantly spread into a thin film. To impart superhydrophobic properties to the surface, the surface energy of the formed texture was lowered by chemisorption of the hydrophobizing agent $CF_3(CF_2)_6(CH_2)O(CH_2)_2C(OCH_3)_3$ from the vapor phase, followed by drying of the resulting coating at 130°C for 1 hour. The wetting angle on the obtained superhydrophobic samples was $165\pm2^\circ$, and the rolling angle for droplets with a volume of 15 µL was $3\pm1^\circ$. The samples under study (due to design features) were not subjected to ultraviolet irradiation in the presence of ozone plasma for strengthening chemisorption of a hydrophobic agent [9].

Impedance spectra were studied in the frequency range of 10 kHz-0.01 Hz with an alternating voltage amplitude of 10 mV, using an electrochemical measuring complex from Solartron (UK) consisting of a 1255 SI impedance analyzer and a SI 1287 potentiostat. Frequency impedance spectra were recorded after 15 minutes of electrode exposure in the working solution (the time required to establish the corrosion potential E_{cor}) and every day for 168 hours without removing from the solution.

The processing of the impedance measurement results was carried out using the ZView 3.0 program, which makes it possible to carry out calculations according to any equivalent circuits with the number of elements up to 20. To avoid the situation of finding a local minimum of the function, the calculation was repeated several times with different initial values of the circuit elements. The criterion for evaluating the circuits is the standard deviation s; the equivalent circuit is considered satisfactory at $s \le 5\%$.

3. Results

3.1. NACE solution

The experimental spectra of the impedance of a steel electrode with a superhydrophobic coating, obtained at the corrosion potential E_{cor} , are shown in Figure 1. It can be seen that with an increase in the exposure time *t* of the electrode in a corrosive medium, the impedance gradually increases at $t \ge 24$ h, which indicates a decrease in the corrosion rate with time. At high frequencies, as follows from the Bode plots (Figure 1,b), there is a small capacitive arc,

which can be associated with SHPC or with the separation of the time constants of the cathodic and anodic processes.

At t=15 min, an anomalous impedance spectrum is observed: up to a frequency of $f \approx 0.1$ Hz, the impedance increases, and with a further decrease in frequency, significant deviations from the capacitive arc begin. At a frequency of 0.05 Hz, the impedance reaches the value $|Z| \approx 550$ Ohm \cdot cm² (real component ~500 Ohm \cdot cm²), and then begins to decrease rapidly and at a frequency of 0.01 Hz, the impedance modulus is only 250 Ohm \cdot cm². At the same time, after a day, it rises to ~600 Ohm \cdot cm² (at low frequencies). A similar impedance spectrum was observed, for example, by the authors of [10] for a corroding copper electrode in a solution with pH = 1, containing 0.5 M Cl⁻, at a short exposure time; this was attributed to a decrease in the polarization resistance with time due to the dissolution of the native oxide film on the electrode.



Figure 1. Nyquist (a) and (b) Bode diagrams of a steel electrode with a superhydrophobic coating in NACE environment at E_{cor} . The exposure time of the electrode in the solution, h: 1 - 0.25; 2 - 24; 3 - 48; 4 - 72; 5 - 96; 6 - 120; 7 - 168. Points correspond to experimental data, solid lines – data calculated on the basis of the equivalent circuit C. Z', Z'', $\Omega \cdot cm^2$; theta, degrees.

It can be assumed that the anomaly at t = 15 min is associated with the nonstationarity of the system under study: in the first minutes after immersion of the electrode in the solution, the state of the coating and the electrode surface undergoes, probably, the most rapid changes, therefore, during the measurement of the impedance spectrum, a rather rapid drift of electrochemical characteristics occurs, which leads to significant deviations of the points at the lowest frequencies.

The appearance of the impedance graph at t=15 min does not necessarily mean that during the measurement of the impedance spectrum, a rapid increase in the corrosion rate occurs due to degradation of the coating (this does not correspond to the increase in impedance at $t \ge 24$ h). Significant impedance reduction at low frequencies can occur when the impedance is measured at corrosion potential in potentiostatic mode using a Solartron Frequency Response Analyzer, and the electrode potentials then maintained equal to E_{cor} just prior to the impedance spectrum measurement. If during the measurement of the spectrum E_{cor} shifts in the negative direction (namely, such a shift in E_{cor} was recorded experimentally at short exposure times), then at the end of the measurement of the frequency characteristic of the impedance, the electrode becomes anodically polarized; the anodic current density is higher than the corrosion current density, which explains the observed decrease in impedance at low frequencies.

The validity of experimental impedance data can be checked with the Kramers–Kronig relations [11]. In practice, it is possible to use the measurement model method [12]. If the experimental impedance spectrum can be described using some electric circuit that corresponds to the Kramers–Kronig relations, then the experimental data are also consistent with these relations. The Voigt circuit can be used as a measurement model (Figure 2).



Figure 2. Voigt's circuit.

The impedance hodograph was processed for NACE solution at an exposure time of 15 min using the Voigt circuit with the number of RC elements from n=3 to n=6. To achieve a sufficiently good fit, in the Voigt circuit, instead of the capacitors C_i , we used a constant phase element CPE, whose admittance Y_{CPE} is [13]

$$Y = Q(j\omega)^p \tag{2}$$

where Q is a frequency-independent factor, p is an exponent (p < 1), ω is the angular frequency of an alternating current, $\omega = 2\pi f$. The result of using the Voigt model is shown in Figure 3. Although there is formal agreement between the model and the experimental impedance spectrum, some results indicate that the Voigt model is in fact not applicable. These are the following results: a) negative time constant for one of the RQ-elements (R < 0,

Q>0), although the entire hodograph is in the capacitive half-plane, in one quadrant; negative time constant is obtained not only for n=5 (Figure 3), but also for other *n*, as well as for the Voigt circuit of RC elements; b) the parameter *p* for one of the CPE has a value greater than 2, which has no physical meaning, since this parameter must be between -1 and 1.



Figure 3. Approximation of the impedance spectrum in NACE solution at t = 15 min using the Voigt circuit of five RQ elements. The impedance is measured to a frequency of 0.01 Hz. Z', $Z'', \Omega \cdot \text{cm}^2$.

Since the Voigt circuit is essentially not suitable for describing the full impedance spectrum at a short exposure time, the full impedance hodograph, including points at low frequencies, is not Kramers–Kronig transformable; therefore, this shape of the hodograph does not reflect the actual electrochemical behavior, most likely due to the unsteady state of the system. However, at t=15 min, we can process the hodograph without low-frequency points. Such a reduced impedance spectrum (down to $f \approx 0.2$ Hz) approaches the spectrum corresponding to an actual exposure time of 15 min, non-stationary effects for it are minimal, and when it is processed using the Voigt model, negative time constants or p>1 are not observed.

3.2. NACE solution + $400 \text{ mg/L } H_2S$

The experimental spectra of the impedance of a steel electrode with SHPC, obtained in a hydrogen sulfide-containing NACE solution at E_{cor} , are shown in Figure 4. On the Nyquist plot at t = 15 min, the same anomaly is observed as in a solution without H₂S, and everything that was said earlier about the shape of the impedance plot at a short exposure time is also true here.



Figure 4. Nyquist (a) and Bode (b) diagrams of a steel electrode with a superhydrophobic coating in NACE + 400 mg/L H₂S at E_{cor} . The exposure time of the electrode in the solution, h: 1 – 0.25; 2 – 24; 3 – 48; 4 – 72; 5 – 96; 6 – 120; 7 – 168. Points correspond to experimental data, solid line – data calculated on the basis of the equivalent circuit C. Z', Z", $\Omega \cdot cm^2$; theta, degrees.

With increasing exposure time, a non-monotonic change in the size of the capacitive arc is observed. However, these arcs are less than a quarter of a circle, and extrapolation to $f \rightarrow 0$ (by approximation by the equation of a circle) to estimate the polarization resistance R_p and corrosion rate can give significant error. More reasonable estimates of R_p are possible using an adequate equivalent circuit (see below). As follows from the Bode plots (Figure 4,b), up to three time constants are observed, which characterize the impedance spectra in a NACE + 400 mg/L H₂S solution.

3.3. NaCl solution

At t = 15 min, the same impedance spectrum anomaly is observed as in the NACE solution, but the decrease in impedance at low frequencies is less pronounced (Figure 5,a). With increasing exposure time, there is a tendency for the size of the capacitive arc to increase. The impedance spectra are characterized by two time constants (Figure 5,b).



Figure 5. Nyquist (a) and Bode (b) diagrams of a steel electrode with a superhydrophobic coating in NaCl (50 g/L) solution at E_{cor} . The exposure time of the electrode in the solution, h: 1 - 0.25; 2 - 24; 3 - 48; 4 - 72; 5 - 168. Points correspond to experimental data, solid line – data calculated on the basis of the equivalent circuit C. Z', Z'', $\Omega \cdot cm^2$; theta, degrees.





Figure 6. Nyquist (a) and Bode (b) diagrams of a steel electrode with a superhydrophobic coating in NaCl + 400 mg/L solution at E_{cor} . The exposure time of the electrode in the solution, h: 1 – 0.25; 2 – 24; 3 – 48; 4 – 72; 5 – 168. Points correspond to experimental data, solid line – data calculated on the basis of the equivalent circuit *C*. *Z*', *Z*'', $\Omega \cdot cm^2$; theta, degrees.

In this solution, the impedance values are relatively large (Figure 6,a). There was no anomaly in the impedance plot at t = 15 min.

4. Selection of the equivalent electrical circuit

Consider the equivalent electrical circuits of two types, the general view of which is shown in Figure 7. The equivalent circuit in Figure 7a is a circuit that simulates an electrode, on the surface of which there is a dielectric coating containing ionic conduction paths (for example, pores). Here C_f is the coating capacitance equal to $\varepsilon_0\varepsilon/d$ (ε is the dielectric constant of the coating material, ε_0 is the electrical constant, d is the coating thickness); R_f is the film resistance (resistance of solution in the film pores); Z_1 is the impedance of electrochemical processes at the metal/solution interface, *i.e.* processes at the bottom of the pores in the coating parallel connected impedances of the anodic Z_a and cathodic Z_c processes, as well as the impedance of the electric double layer [14, 15]. The type of Z_a and Z_c in Z_1 is determined by the mechanisms of anodic and cathodic partial reactions.



Figure 7. Two types of equivalent circuits.

The second type of equivalent circuits (Figure 7,b) is a conventional circuit containing, in addition to the solution resistance R_s , the Faraday impedance Z_F and the capacitance of the double layer C_{dl} . With E_{cor} , the Faraday impedance is also a parallel connection of Z_a and $Z_{\rm c}$. In both types of equivalent circuits, CPE can be used instead of $C_{\rm dl}$ or $C_{\rm f}$. There are some reasons for using circuits like Figure 7,b: superhydrophobic layers are very thin, and they can be considered as a very thin layer between the metal and the nearest layer of electrolyte molecules and ions, modifying the structure of the electric double layer, but not changing the nature of the processes at the interface; defects in a thin coating are distributed fairly evenly, and the distribution of electrode processes over the electrode surface is also fairly uniform; according to one of the SHPC models, up to 10% of the hydrophobized surface can be occupied by open hydrophilic areas [5, 6, 16]. In this case, the superhydrophobic coating manifests itself through its influence on the kinetic characteristics of electrode reactions. Let us note some systems similar to SHPC, for which equivalent circuits of the type in Figure 7,b were used. One of such systems is self-assembled monolayers (SAM). These layers, although they may contain defects, are dense, highly ordered, and act as a hydrophobic barrier layer that prevents the metal from contacting with corrosive electrolyte ions [17, 18]. Despite this, in a number of works [19–21], for electrodes on the surface of which SAMs were formed, the same simple equivalent circuits (of the type in Figure 7,b) were used as for substrates without SAM films. The possibility of using equivalent circuits such as Figure 7,b

in the case of the formation of polymolecular adsorption layers of corrosion inhibitors, when the capacity of the double layer takes values less than 1 μ F/cm², was also shown [22].

Various equivalent circuits for electrodes with superhydrophobic coatings were given in the literature [23–27], but circuit A (Figure 8) was used more often. It can be attributed to the first type (Figure 7a). Circuit A assumes that both the anodic and cathodic processes on the corroding electrode proceed with kinetic control. In the case of the SHPC under study, circuit A with two CPEs (instead of C_f and C_{dl}) describes the experimental spectra well, but the parameter p in the CPE used instead of C_f turns out to be very low (0.66–0.53), which does not correspond to the capacitive type of CPE. In addition, in some cases, three time constants appear on the experimental spectra (for example, NACE + H₂S; Figure 4), and circuit A cannot describe such cases. For these reasons, we consider this equivalent circuit unsuitable for describing the impedance data for the studied SHPC.

In this regard, another equivalent circuit of the first type was tested – circuit B (Figure 8). In this circuit, the impedance Z_1 is a circuit from [28], applicable to a corrosion system in a neutral medium, in which oxygen reduction is the cathodic process. The cathodic process is modeled by an Ershler–Randles circuit of series-connected resistance R_c and diffusion impedance Z_d . The anodic process is simulated in a simplified manner by the ohmic resistance R_a . The use of the ohmic resistance R_a as the Faraday impedance of the anodic reaction does not negate its multistep nature, but imposes a number of assumptions regarding the rate-determining step, the preceding and subsequent steps [29, 30].

Parameter	Exposure time, h							
	24	48	72	96	120	168		
$C_{\rm f},\mu{\rm F/cm^2}$	58.4	80	83.8	118,6	49.5	35.6		
$R_{\rm f}$, Ohm \cdot cm ²	5.2	3.2	2.3	2.3	1.9	1.7		
$C_{\rm dl},\mu {\rm F/cm^2}$	183	350	527	709	563	516		
$R_{\rm a}$, Ohm \cdot cm ²	594	731	810	992	1110	1200		
$R_{\rm c}$, Ohm \cdot cm ²	8.4	4.4	4.6	5.0	2.8	2.7		
$R_{\rm d}$, Ohm \cdot cm ²	12030	12200	12010	14780	13430	13210		
τ_d , s	95	142	155	214	178	174		
$p_{ m d}$	0.69	0.71	0.72	0.72	0.75	0.76		
<i>s</i> , %	1.5	3.1	2.0	0.8	0.8	3.8		

Table 1. Values of the parameters of the equivalent circuit B for a steel electrode with SHPC in NACE solution.

Some results of processing the impedance spectra using circuit B are shown in Table 1. In Table 1: C_{dl} is the capacitance of the double layer in open areas of the electrode, R_a is the resistance of the anodic reaction, R_c is the resistance of the cathodic reaction, R_d , τ_d and p_d are the parameters of the diffusion impedance

$$Z_{\rm d} = R_{\rm d} \frac{\tanh(j\omega\tau_{\rm d})^{p_{\rm d}}}{(j\omega\tau_{\rm d})^{p_{\rm d}}}$$
(3)

Low values of $R_{\rm f}$ can be noted, which is in qualitative agreement with the very shallow depth of possible pores. However, if, when evaluating the total pore cross section S_p in the coating on an electrode with an area of 1 cm², we take even the smallest value of $R_{\rm f}$ obtained for circuit B (1.7 Ohm \cdot cm² at large t), then we obtain $S_p = \rho d/R_f \approx 6 \cdot 10^{-6}$, where ρ is the resistivity of the solution (for NACE $\rho \approx 100$ Ohm·cm), d is the pore length (the thickness of the coating is taken equal to 1 nm). Thus, an estimate of the porosity of the coating gives a value of 0.0006%, which appears to be too small. An estimate of the capacitance $C_{\rm f}$ using the above formula at $\varepsilon = 3-4$ and a coating thickness of 1 nm gives $C_{\rm f} = 2.6 - 3.5 \,\mu\text{F/cm}^2$ (when the surface is completely filled with the hydrophobic coating itself), while, for example, at t=24 h $C_f=58$ μ F/cm² (Table 1), that is, the C_f values obtained for circuit B seem to be high. Also the values of the C_{dl} capacitance in circuit B are high – several hundred μ F/cm² (and in a NACE + H₂S solution – up to ~2000 μ F/cm²), while in accordance with the physical meaning of the C_{dl} capacitance in circuit B it should be determined by the relation $C_{dl} = C_{dl,0}$ (1- θ), where $C_{dl,0}$ is the specific capacity of the double layer on an uncoated electrode under the same conditions, θ is the fraction of the surface occupied by the hydrophobic film. At $\theta > 90\%$ and $C_{dl,0}$ equal to several tens of $\mu F/cm^2$ (typical values of double-layer capacitance for solid electrodes), one should expect C_{dl} values ranging from several units of μ F/cm² to several tenths of μ F/cm², which is much less than C_{dl} in Table 1. The same applies to the elements of the Faraday impedance in circuit B: the smaller the total cross-section of the pores, the more resistances and less capacitance should be.

In connection with the indicated difficulties in matching the observed values of R_f , C_f , C_{dl} with their physical meaning, let us turn to the equivalent circuit of the second type – circuit C (Figure 8). This circuit was proposed in [31] to describe the impedance of corroding electrodes in neutral media. It has a common basis with the circuit from [28], but differs in the presence of elements R_1 and C_1 , which refer to the Faraday impedance of the anodic partial reaction; the elements R_a , R_1 and C_1 more accurately describe the impedance response of a multistep iron ionization reaction compared to the resistance R_a alone. The diffusion impedance in circuit C is also described by relation (3), the capacitance C_{dl} in circuit C can be represented as

$$C_{\rm dl} = C_{\rm dl,0}(1-\theta) + C_{\rm ld,1}\theta \tag{4}$$

where $C_{dl,1}$ is the capacitance of the electric double layer on the surface covered with a hydrophobic film. Equivalent circuit *C* can describe impedance spectra in which up to three time constants appear.

For the same conditions as in Table 1, the use of the equivalent circuit C gave the results presented in Table 2. In the equivalent circuit C there are no elements R_f and C_f , there is no

need to divide all processes into processes in pores and on a coated surface. For example, the capacitance C_{dl} is the double-layer capacitance averaged over the entire surface of the electrode, determined by relation (4). As can be seen from the Table 2, the capacitance C_{dl} has values typical for solid electrodes.



Figure 8. Analyzed equivalent electrical circuits.

Table 2. Values of the parameters of the equivalent circuit C for a steel electrode with SHPC in NACE solution.

Parameter -	Exposure time, h							
	0.25	24	48	72	96	120	168	
$C_{\rm dl},\mu{\rm F/cm^2}$	10	49	72	31	61	48	54.4	
$R_{\rm c}$, Ohm \cdot cm ²	43	4.3	2.8	2.5	2.0	2.1	2.1	
$R_{\rm d}$, Ohm \cdot cm ²	1170	12630	11520	11700	14400	12860	13250	
τ_d , s	23	118	136	152	206	178	189	
p_{d}	0.40	0.67	0.70	0.73	0.73	0.74	0.75	
$R_{\rm a}$, Ohm \cdot cm ²	-	610	740	817	993	1130	1230	
R_1 , Ohm \cdot cm ²	55	128	66	63	39	31.4	34.4	
C_1 , μ F/cm ²	13	166	230	320	412	513	614	
<i>s</i> , %	3.0	0.27	0.21	0.41	0.29	0.28	0.56	

Equivalent circuits B and C contain the same number of elements, but circuit C is characterized by smaller deviations of the calculated impedance values from the experimental ones, although in some cases the root-mean-square deviations for circuits B and C are approximately the same. It should be emphasized that the high accuracy of approximating the experimental impedance spectra by circuits B and C, in contrast to circuit A, is achieved without using constant phase elements.

Parameter .	Exposure time, h							
	0.25	24	48	72	96	120	168	
$C_{\rm dl},\mu{\rm F/cm}^2$	750	510	408	314	597	840	613	
$R_{\rm c}$, Ohm \cdot cm ²	1.8	10	23.7	13.9	7.6	5.2	0.6	
$R_{\rm d}$, Ohm \cdot cm ²	1340	1720	2010	1180	797	520	620	
τ_d , s	12	227	310	163	210	92	174	
$p_{ m d}$	0.71	0.62	0.55	0.65	0.62	0.53	0.50	
$R_{\rm a}, {\rm Ohm} \cdot {\rm cm}^2$	740	956	1980	1060	3480	3500	3070	
R_1 , Ohm \cdot cm ²	73	7.1	12.2	4.3	3.1	4.2	6.2	
C_1 , μ F/cm ²	208	768	485	1180	1620	1350	637	
<i>s</i> , %	0.06	3.1	0.41	1.2	0.8	0.45	0.21	

Table 3. Values of the parameters of the equivalent circuit C for a steel electrode with SHPC in NACE + 400 mg/L solution.

Table 4. Values of the parameters of the equivalent circuit C for a steel electrode with SHPC in NaCl (50 g/L) solution.

Parameter	Exposure time, h						
	0.25	24	48	72	168		
$C_{\rm dl},\mu {\rm F/cm^2}$	3.3	448	393	575	802		
$R_{\rm c}$, Ohm \cdot cm ²	15	1.1	1.2	0.8	0.5		
$R_{\rm d}, {\rm Ohm} \cdot {\rm cm}^2$	2770	2630	2560	2520	2230		
τ_d , s	6	139	158	166	133		
$p_{ m d}$	0.59	0.69	0.66	0.64	0.72		
$R_{\rm a}$, Ohm \cdot cm ²	1950	1930	4000	3190	2790		
R_1 , Ohm \cdot cm ²	16.4	89	97	115	196		
$C_1, \mu \mathrm{F/cm}^2$	3.8	1910	2990	3490	3230		
<i>s</i> , %	1.9	1.8	3.0	1.6	0.5		

Doromotor	Exposure time, h							
	0.25	24	48	72	168			
$C_{\rm dl},\mu {\rm F/cm^2}$	185	93	81	119	113			
$R_{\rm c}$, Ohm \cdot cm ²	6.7	0.7	0.8	0.4	0.4			
$R_{\rm d}$, Ohm \cdot cm ²	2410	12180	10960	7690	5620			
τ_d , s	174	118	99	141	112			
$p_{ m d}$	0.68	0.54	0.58	0.52	0.54			
$R_{\rm a}$, Ohm \cdot cm ²	738	7710	2240	2460	12480			
R_1 , Ohm \cdot cm ²	2.7	9.6	10.9	13.9	10.2			
C_1 , μ F/cm ²	458	180	182	188	197			
<i>s</i> , %	13.1	15.9	23	11.4	15.2			

Table 5. Values of the parameters of the equivalent circuit C for a steel electrode with SHPC in NaCl $(50 \text{ g/L}) + 400 \text{ mg/L H}_2\text{S}$ solution.

In connection with some advantages of the equivalent circuit C, further analysis is carried out using this model. For NACE + H₂S, NaCl, NaCl + H₂S solutions, the values of the parameters of circuit C are shown in Tables 3-5. Note that in a solution of 50 g/L NaCl + 400 mg/L H₂S, the accuracy of the approximation of the impedance spectra using the equivalent circuit C was not high enough (Table 5).

5. Results and Discussion

The impedance of an electrode corroding in an H_2S -containing environment depends on many factors: the concentration of hydrogen sulfide in the solution, the composition and pH of the solution, the temperature, the exposure time of the samples, the composition and structure of the films of corrosion products (iron sulfides), the presence of oxide layers on the electrode, *etc.* [32]. To a large extent, this probably also applies to an electrode with a superhydrophobic coating, which is not perfect, contains defects, and for such a coating contact of the substrate with the medium is not completely excluded [33].

The use of equivalent circuit C for all cases (NaCl solution without H_2S and with added H_2S , NACE solution without H_2S and with added H_2S) assumes that the nature of the cathodic and anodic processes in these media is the same. The cathodic process in sodium chloride solution is oxygen reduction. The NACE solution is more acidic (pH 3.6), there is a thermodynamic possibility of the hydrogen evolution reaction (HER) at E_{cor} . In addition, amorphous iron sulfides exhibit a significant catalytic effect with respect to HER (in particular, in an acetate buffer solution, pH 4.55) [34]. Therefore, there is reason to believe that in a NACE + 400 mg/L H₂S solution, the reactions of hydrogen evolution and oxygen electroreduction can proceed in parallel. Due to the very low concentration of hydrogen ions, diffusion restrictions will be observed for the HER, as well as for the O₂ reduction reaction.

Therefore, the cathodic reaction of H^+ discharge in NACE solution and O_2 reduction in NaCl and NACE solutions can be modeled by the same Ershler–Randles circuit, and measurements in NACE solution will give only effective parameters of diffusion impedance. The assumption that the anodic reaction mechanism remains unchanged when hydrogen sulfide is added to a NaCl or NACE solution is not entirely justified. At the same time, there is evidence that the same equivalent circuit can be used in solutions without H₂S and with the addition of H₂S [35].

The equivalent circuit C, apparently, is characterized by three time constants: $R_{ct}C_{dl}$, R_1C_1 , and diffusion time constant $\tau_d = \delta^2/D$ (δ is the thickness of the diffusion layer, *D* is the diffusion coefficient). The charge transfer resistance R_{ct} in this case is $(1/R_c + 1/R_a + 1/R_1)^{-1}$. Depending on the composition of the electrolyte, the exposure time, such ratios of the kinetic parameters of partial reactions can be created at which impedance spectra are observed with the number of time constants less than three.

The values of the parameters of the equivalent circuit obtained from the reduced impedance spectra at a short exposure time (t=15 min) differ significantly from the values at $t \ge 24$ h. In the NACE solution at t=15 min, the values of C_{dl} , R_d , τ_d , p_d are much less, and R_c is greater than at $t \ge 24$ h (Table 2). In this case, the resistance R_a exceeds $10^5 \text{ Ohm} \cdot \text{cm}^2$ and cannot be reliably determined. Such a high value of R_a can be due to the fact that at low t the electrode is still covered with an oxide film. The same reason, as well as the manifestation of the superhydrophobic properties of the coating in full at a short contact time of the coating with the electrolyte, can explain the increased value of R_c . At all t, the ratio $R_c << R_d$ is fulfilled, that is, the cathodic process proceeds mainly with diffusion control.

In a NACE solution at $t \ge 24$ h, the resistance R_c decreases, and the resistance R_a increases with time (Table 2). These changes can be partly associated with a decrease in the corrosion potential with increasing *t*. The diffusion resistance R_d is almost constant in the *t* interval from 24 to 168 h and has a rather high value (about 12 kOhm·cm²). For other parameters of the diffusion impedance (τ_d , p_d), there is a tendency to increase with time. The parameter p_d differs markedly from 0.5, which probably reflects the inhomogeneity of the diffusion layer. As the exposure time increases, the R_1 parameter decreases, and the C_1 parameter increases, and the time constant $\tau_1 = R_1C_1$, which characterizes the relaxation rate of the surface coverage with the intermediate of the anodic process, is approximately constant in the interval of t=24-168 h and is 15–20 ms.

The corrosion rate i_{cor} from the impedance data, as in the linear polarization method, is determined by relation (1). In the impedance spectroscopy method, the polarization resistance R_p in Eq. (1) is the limit to which the real component of the impedance tends when the frequency of the alternating current tends to zero. For equivalent circuit C

$$R_{\rm p} = \frac{R_{\rm a}(R_{\rm c} + R_{\rm d})}{R_{\rm a} + R_{\rm c} + R_{\rm d}}$$
(5)

Using the values of the Tafel slope coefficients obtained from polarization measurements in various media [7, 16, 33] the i_{cor} values were calculated at different

exposure times according to Equation (1) using (5). The found corrosion rate of the steel electrode with SHPC in the NACE solution, in agreement with the increase in the diameter of the semicircles on the impedance plots (Figure 1), decreases with time and amounts to 19.5 μ A/cm² at *t* = 24 h and 10.5 μ A/cm² at *t* = 168 h.

Addition of 400 mg/L H₂S to the NACE solution causes significant changes in the impedance characteristics of the SHPC electrode. Compared to a solution without H₂S, the values of C_{dl} , C_1 are higher, the values of R_1 , R_d , p_d are lower. The resistance R_a at t=15 min is relatively low, but with an increase in the exposure time it increases and at t=168 h it is noticeably higher than in NACE. At the same time, a significant decrease in R_d is observed in the t interval from 24 to 168 h. The parameter p_d decreases with time to a value of 0.5, which corresponds to diffusion to a homogeneous surface. It is possible that a long-term exposure of the electrode to NACE + H₂S promotes formation of a dense film of conducting iron sulfides [36], and the reduction of oxygen (and hydrogen ions) occurs on the surface of this film. In other cases, when no dense conductive film is formed, diffusion of molecular oxygen occurs in an inhomogeneous medium (for example, through a porous layer of corrosion products), and the parameter p_d deviates from 0.5. The time constant τ_1 in a hydrogen sulfide-containing environment is 4–6 ms, which is significantly less than in NACE without H₂S. The corrosion rate calculated by (1), (5) increases with time and at t=24 h is 11.7 μ A/cm², and at t=168 h–24.5 μ A/cm².

In a NaCl solution, as in other media, the values of the parameters of the equivalent circuit at t=15 min differ significantly from the values at long exposure times: the parameters C_{dl} , C_1 , τ_d , p_d are less, and R_c is greater than at $t \ge 24$ h. The diffusion impedance parameters change rather weakly at $t \ge 24$ h. The time constant τ_1 at t=24-168 h is 170–630 ms; this is the highest value among the 4 studied systems and it shows that the relaxation of the surface coverage with the intermediate of the anodic reaction in a sodium chloride solution is the slowest. The corrosion rate calculated according to (1), (5) decreases with time and at t=24 h is equal to 10 μ A/cm², and at t=72 h–4.1 μ A/cm².

In a solution of NaCl + 400 mg/L H₂S, as already noted, the equivalent circuit C does not provide a high accuracy in describing the experimental impedance spectra (s>10%, Table 5), therefore, conclusions from the time dependences of the impedance parameters will be only approximate. Most of the parameters of circuit C at $t \ge 24$ h vary weakly with time. As a result of the addition of 400 mg/L H₂S to the NaCl solution, the relaxation time τ_1 sharply decreases to 2–3 ms, that is, to values close to τ_1 in the NACE + H₂S solution. Thus, in both solutions (NaCl and NACE), the addition of hydrogen sulfide leads to a significant decrease in τ_1 . This, apparently, indicates that the nature of intermediate species in the anodic reaction on carbon steel in a solution without H₂S and in the presence of H₂S is different. At the same time, the number of steps in the anodic reaction can remain unchanged, which determines the applicability of the same equivalent circuit in all media.

Comparison of the i_{cor} values at different exposure times with the time dependences of the equivalent circuit parameters allows us to make the assumption that in NACE and NaCl solutions without hydrogen sulfide, the factor determining the corrosion rate is the resistance

of the anodic reaction R_a , and in the NACE solution with the addition of H₂S it is the resistance R_d that characterizes the kinetics of the cathodic reaction.

6. Conclusion

The impedance spectra (frequency range of 10000-0.01 Hz) of St3 steel electrodes with a superhydrophobic coating were obtained in solutions of NaCl (50 g/L) and NACE (0.25 g/L CH₃COOH, 5 g/L NaCl, pH=3.6) in the absence and presence of 400 mg/L H₂S at a corrosion potential and analyzed. Three equivalent circuits are considered, referring to two types of circuits. One type of equivalent circuit (Figure 7,a) assumes that the organic hydrophobic coating completely excludes a significant part of the surface from participating in electrochemical processes, and the impedance response is divided into the dielectric response of the coating in the form of the coating capacitance and the impedance of electrode reactions at the bottom of the pores in the coating. Another type of equivalent circuits (Figure 7,b) is a conventional parallel connection of the double-layer and Faraday impedances averaged over the entire surface. It is shown that the best agreement with experimental data is achieved for an equivalent circuit of the second type – circuit C (Figure 8), proposed in [31].

An explanation is given for the anomalous impedance spectra at a short exposure time of the electrode in the solution (t=15 min), when at low frequencies a significant decrease in impedance is observed compared to the impedance at medium frequencies. The parameters of the equivalent circuit C are calculated depending on the exposure time t of the electrode in a corrosive environment (t=0.25-168 h). The observed changes in the parameters of the equivalent circuit over time can be associated mainly with the influence of two processes – gradual degradation of the hydrophobic coating and the growth of a film of corrosion products.

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